


F82G – General purpose filter Excelon® Plus Modular System

- Port size: 1/4" & 3/8" (ISO G/PTF)
- Excelon® Plus design allows in-line installation or modular installation with other Excelon® Plus products
- 5 or 40 micron particle and high efficiency water removal (> 95%)
- Double safety lock bowl
- Metal bowl with prismatic liquid level indicator lens
- Light weight polycarbonate bowl
- Air purity classes in accordance to ISO8573-1:2010:
7:8:4 (40µm)
6:8:4 (5µm)
-  DoC in accordance with 2014/34/EU/ATEX



Technical features

Medium:

Compressed air only
Maximum supply pressure:
Polycarbonate bowl:
10 bar (145 psi)
Metal bowl: 17 bar (246 psi)

Filter element:

5 µm & 40 µm

Port size:

G1/4, G3/8
1/4 PTF, 3/8 PTF

Flow:

23 dm³/s (port size 1/4") and
27dm³/s (port size 3/8") at inlet
pressure 6.3bar (91psi) and a
Δp 0,5 bar (7,25 psi) pressure drop.
Filter element 40µm


Drain:

Manual or automatic
Automatic drain operating
conditions (float operated):
Bowl pressure required to
close drain: > 0,35 bar (5 psi)
Bowl pressure required to open
drain: ≤ 0,2 bar (2,9 psi)
Minimum air flow required to
close drain: 1dm³/s.

Ambient/Media temperature:

Polycarbonate bowl:
-10 ... +60°C (14 ... +140°F)
Metal bowl:
-20 ... +65°C (-4 ... +149°F)
Air supply must be dry enough
to avoid ice formation at
temperatures below +2°C (+35°F).



Atex:

Filters F82 are in conformity with
Atex 2014/34/EU
 II 2 GD
Ex h IIC T6 Gb
EX h IIIC T85°C Db

Materials:

Body: Die cast aluminium
Body covers: ABS
Transparent Bowl : Polycarbonate
with Polypropylene Guard.
Metal Bowl: Die cast Zinc with PA
liquid level indicator lens
Filter element: sintered PP
Bowl 'o'- ring: Chloroprene
Elastomers: NBR

Technical data F82G—standard models

Symbol	Port Size	Drain	Filter element (µm)	Bowl	Weight (kg)	Model *1)
	G1/4	Auto	w	Guarded polycarbonate	0,22	F82G-2GN-AP3
	G3/8	Auto	40	Guarded polycarbonate	0,22	F82G-3GN-AP3
	G1/4	Auto	40	Metal with level indicator	0,41	F82G-2GN-AD3
	G3/8	Auto	40	Metal with level indicator	0,41	F82G-3GN-AD3
	G1/4	Manual	40	Guarded polycarbonate	0,20	F82G-2GN-QP3
	G3/8	Manual	40	Guarded polycarbonate	0,20	F82G-3GN-QP3
	G1/4	Manual	40	Metal with level indicator	0,40	F82G-2GN-QD3
	G3/8	Manual	40	Metal with level indicator	0,40	F82G-3GN-QD3

Option selector

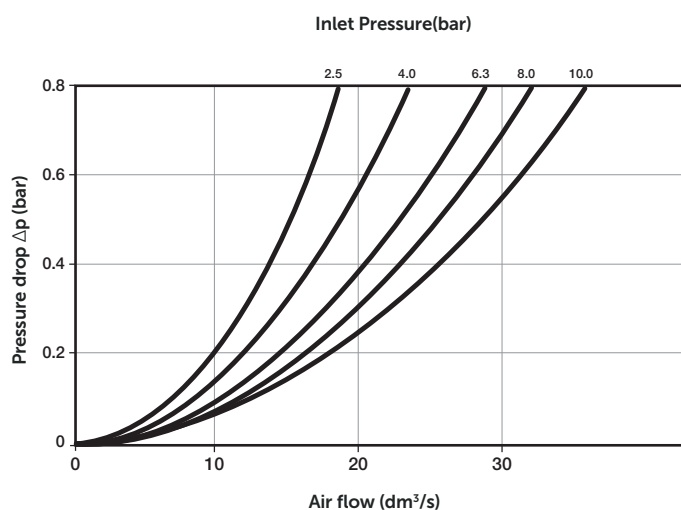
F82G-★★★★-★★★★

Port size	Substitute
1/4"	2
3/8"	3
Thread form	Substitute
PTF	A
ISO G (standard)	G
Differential Pressure Indicator	Substitute
With differential pressure indicator	D
Without differential pressure indicator	N

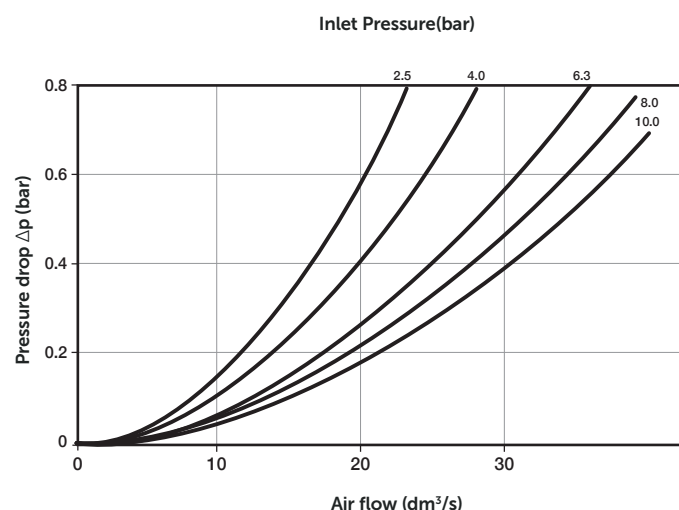
Element	Substitute
5 µm	1
40µm (standard)	3
Bowl	Substitute
Transparent with guard (standard)	P
Metal with liquid indicator	D
Drain	Substitute
Manual (standard)	Q
Auto drain (standard)	A

Flow characteristics

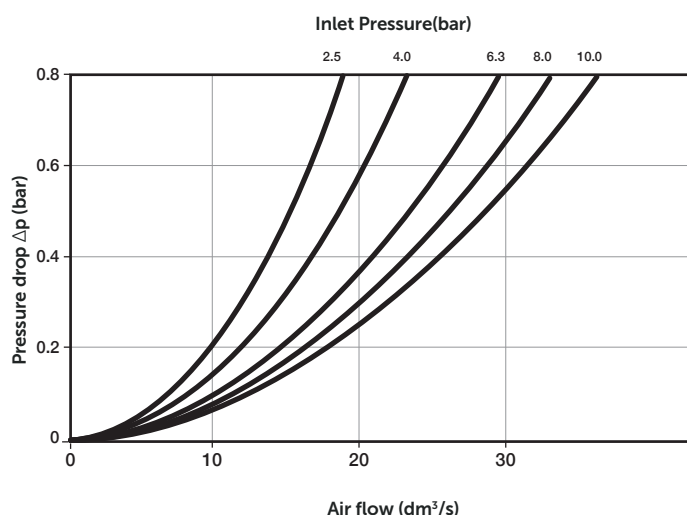
Element 40 µm
Port size: 1/4"



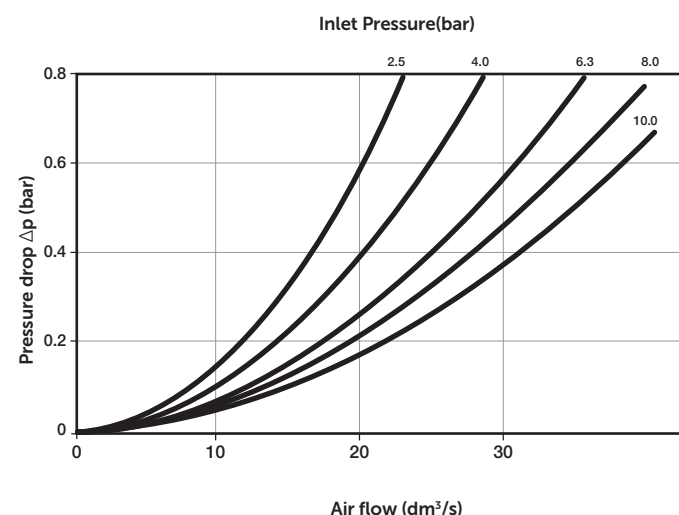
Element 40 µm
Port size: 3/8"



Element 40 µm
Port size: 1/4"



Element 40 µm
Port size: 3/8"



Accessories

Wall mounting bracket



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820024-50KIT

Quickclamp



Page 5

820014-51KIT

Quickclamp
with bracket assembled



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820014-52KIT

Pressure sensing block
1/4 PTF



Page 5

820016-50KIT

Pressure sensing block
G1/4



Page 5

820016-51KIT

Full flow porting block
3/8" PTF



Page 5

820028-50KIT

Full flow porting block
G3/8



Page 5

820028-53KIT

Pressure switch interface block
(18D pressure switch)



Page 6

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Pneumatic pressure switch
18D (0,5 ... 8 bar) *1)



Page 6

0881300

Digital pressure switch
51D (-1 ... 10 bar) *2)



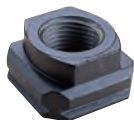
Page 6

0860810

*1) Flanged version. For other pressure ranges, please see data sheet 5.11.001

*2) For other pressure ranges, please see data sheet 5.11.385

Port Adaptors
1/4 PTF



Page 6

820015-02KIT

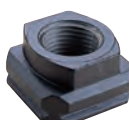
Port Adaptors
3/8 PTF



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820015-03KIT

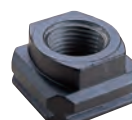
Port Adaptors
G1/4



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820015-08KIT

Port Adaptors
G3/8



Page 6

820015-09KIT

Maintenance/Service

Filter cartridge
5 micron



820038-50KIT

Filter cartridge
40 micron



820038-51KIT

Auto drain kit with
metal Nut - Imperial



6000-61KIT

Auto drain kit with
metal Nut - Metric



6000-60KIT

Spare parts

Filter Bowl (Guarded Poly bowl
with auto drain 6 mm PIF)



820025-51KIT

Filter Bowl (Guarded Poly bowl
with manual drain)



820025-50KIT

Filter Bowl (Metal with S/Glass &
auto drain, 6 mm PIF)



820003-51KIT

Filter Bowl (Metal with S/Glass &
manual drain)



820003-50KIT

Filter Bowl (Guarded Poly bowl
with auto drain, 1/4 PIF)



820025-53KIT

Filter Bowl (Metal with S/Glass &
auto drain, 1/4 PIF)



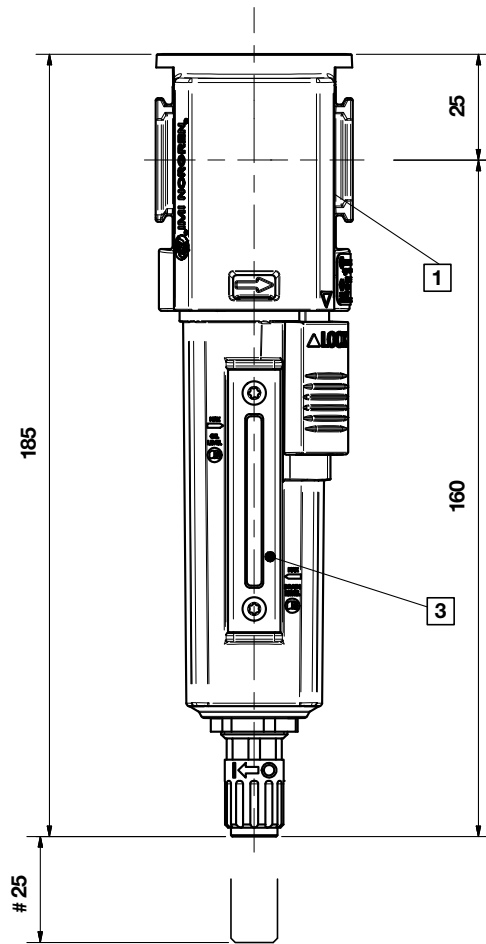
820003-56KIT

Dimensions

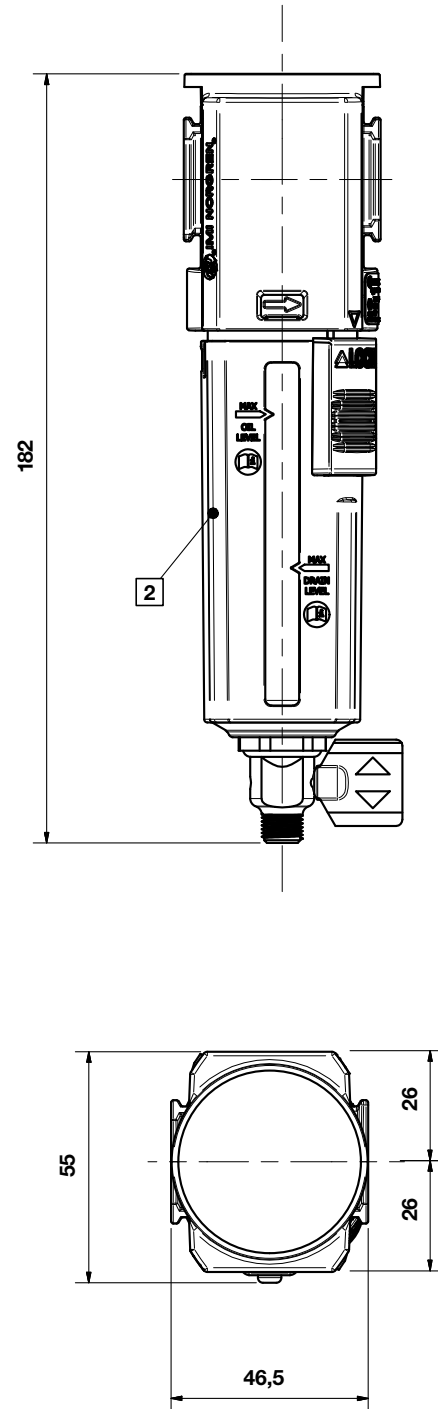
Dimensions in mm
Projection/First angle



Automatic Drain



1/4 Turn Manual Drain



Minimum clearance required to remove bowl

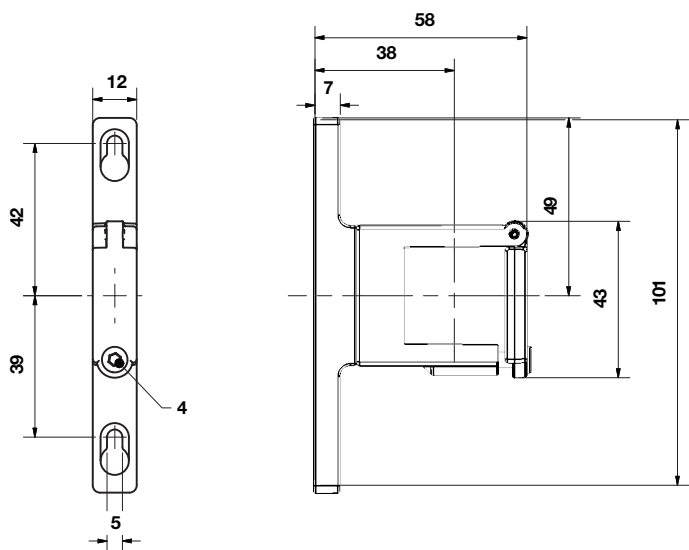
1 Main ports 1/4", 3/8" (ISO G/PTF)

2 Transparent bowl with guard

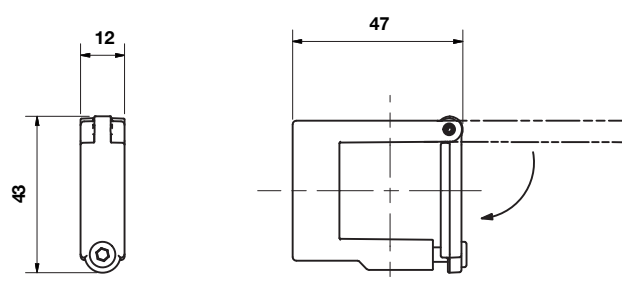
3 Metal bowl with liquid level indicator lens

Accessories

Quikclamp with wall bracket



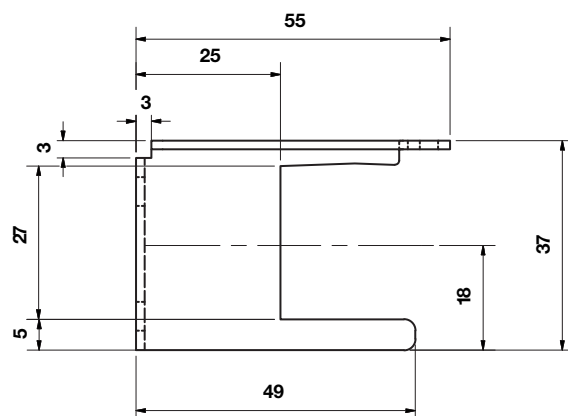
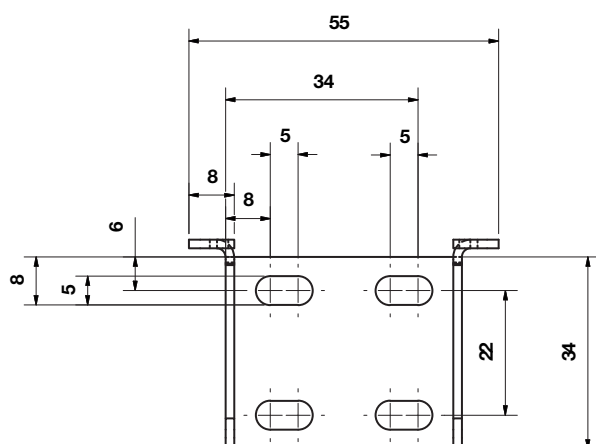
Quikclamp



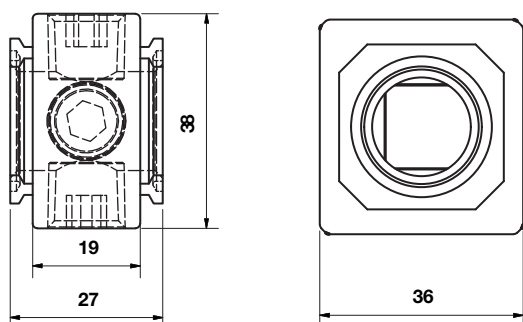
Dimensions in mm
Projection/First angle



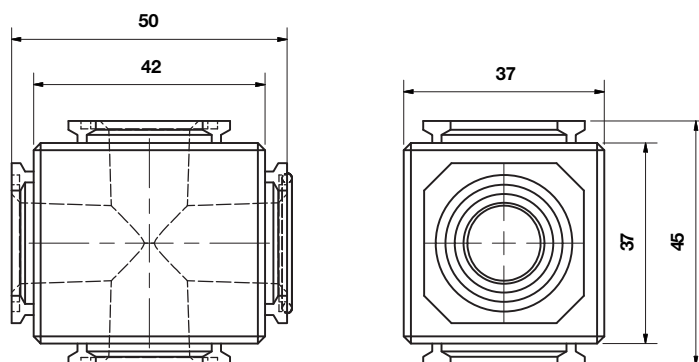
Mounting bracket



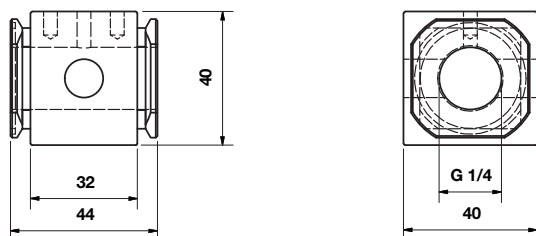
Pressure sensing block



Full flow porting block

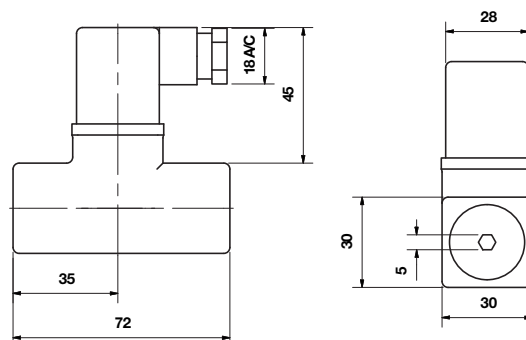


Porting block for 18D pressure switch

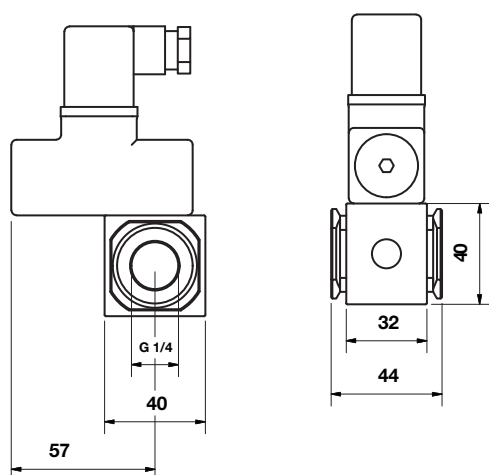


18D Pressure switch

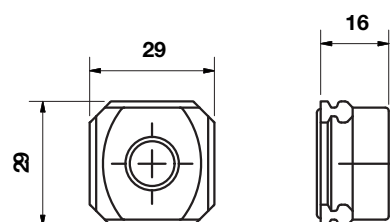
Dimensions in mm
Projection/First angle



18D Porting block and 18D assembled

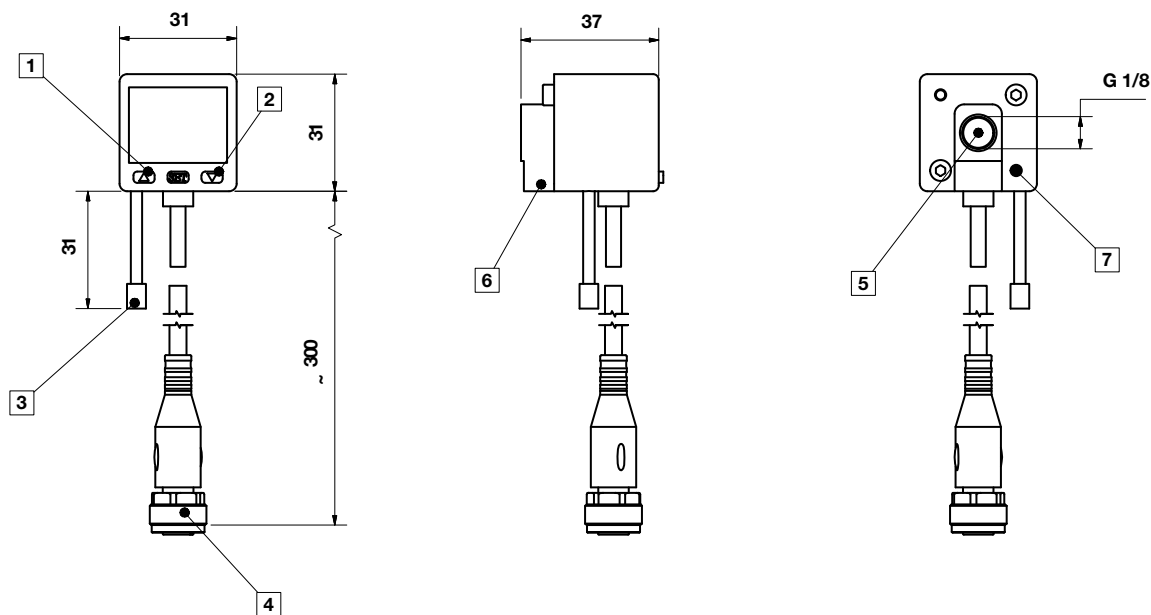


Pipe adaptor



51D Pressure switch - digital

Dimensions in mm
Projection/First angle



- 1 Switch OUT 1, green LED
- 2 Switch OUT 2, red LED
- 3 Dustproof protector
- 4 Connector M12 x 1
- 5 Inlet port
- 6 Alternative inlet port G1/8 plugged
- 7 Thread for mounting screw

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under **»Technical features/data«**.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.